

Work Order ID 142800

Friday, March 11, 2016 1:58:21 PM

142800

Page 1

Item ID: PB67-43001-21

Revision ID:

Item Name: Upper Blade Support And Cover Assembly

Start Date: 4/1/2016 Start Qty: 10.00

Required Date: 4/29/2016 Req'd Qty: 10.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: mf Date: 16-3-11 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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B67-43001-21	Rev C
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100

100

Small Fab

Small Fab

Small Fab

Memo

Assemble as per dwg PB67-43001

0.00

0.06

2

AUG 24 2016

DAS
24
9-89

JUN 13 2016

DAS
24
9-89

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

2

DAS
43
9-89

AUG 24 2016

120

120

Packaging

Packaging

Identify as per dwg & Stock Location: MEZZ2

Memo

LOCATION: WA003

0.00

0.00

2

AUG 24 2016

DAS
24
9-89

100
100
100

100 100 100

100 100 100

100 100 100

100 100 100

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Item ID: PB67-43001-21

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Upper Blade Support And Cover Assembly

Start Date: 4/1/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/29/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21 - Final Inspection - Work Order Release

0.00

130

QC

Memo

0.02

Quality Control

DAS
21
9-89

AUG 24 2016

DAS
21
9-89

AUG 24 2016

Picklist Print

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Work Order ID: 142800

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Parent Item: PB67-43001-21

PB67-43001-21

Parent Item Name: Upper Blade Support And Cover Assembly

Start Date: 4/1/2016

Required Date: 4/29/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec
10.09.28 per rev C dwg EC verified by:DD

IPP Rev B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS27039-1-10		Purchased	No			100	Each	428.0000	10	100			
--------------	--	-----------	----	--	--	-----	------	----------	----	-----	--	--	--

MS27039-1-10

SCREW

**

134562

DAG
6
9-89

Location

Loc Qty

Loc Code

CA

41

m128635

41

GA

50

m129541

50

ST280

337

m134166

37

m134370

300

NAS1149D0316J

Purchased

No

100

Each

108.0000

10

100

**

134562

DAG
6
9-89

Location

Loc Qty

Loc Code

GA

108

M132677

108

NAS1149D0363J

Purchased

No

100

Each

1,900.000

12

120

**

134606 x 51
134676 x 69

DAG
6
9-89

Location

Loc Qty

Loc Code

GA

64

m130799

64

ST263

1836

m134055

836

m134370

1000

NAS1149D0363J

Washer

11/11/00 2016

Picklist Print

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Work Order ID: 142800

142800

Parent Item: PB67-43001-21

PR67-43001-21

Parent Item Name: Upper Blade Support And Cover Assembly

Start Date: 4/1/2016

Required Date: 4/29/2016

Start Qty: 10.00

Required Qty: 10.00

PB67-43001-173

Manufactured No

100

Each

16.0000

1

10

PR67-43001-173

Cover Plate

**

JUN 13 2016

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

16

2

14

138693

PB67-43001-75

Manufactured No

100

Each

0.0000

1

10

PR67-43001-75

Upper Blade Support Ass'y

**

JUN 13 2016

DAS
24
9-89

PB67-43001-85

Manufactured No

100

Each

15.0000

1

10

PR67-43001-85

D-Pad Assembly, Long

**

JUN 13 2016

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

15

5

10

100025
138688

MISSING 2 PARTS

AUG 24 2016

DAS
24
9-89

B148043 → 2

1000
1000
1000

1000
1000
1000

1000
1000
1000

8 7 6 5 4 3 2 1

ITEM	QTY -21	P/N	DESCRIPTION
1	X	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-75	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-85	LONG D-PAD ASSY
5	1	B67-43001-173	COVER PLATE
7	10	MS27039-1-10	SCREW
8	10	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER



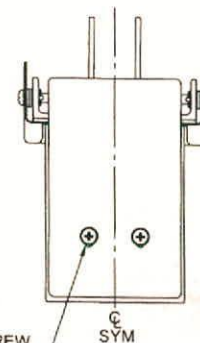
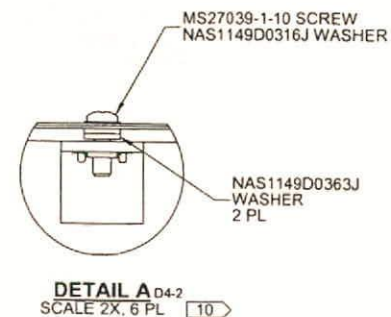
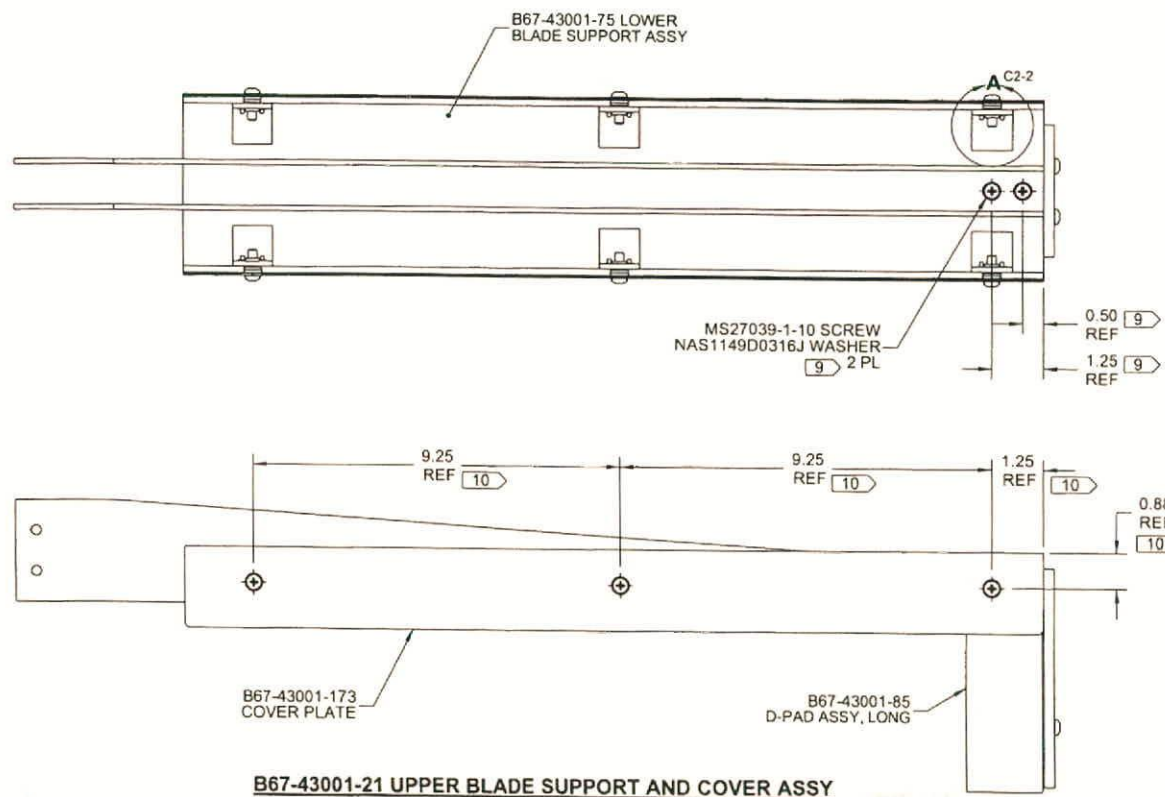
B67-43001-21 UPPER BLADE SUPPORT AND COVER ASSY

mf
#142800

RELEASED
2010-09-16
MD

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. B67-43001-21 TITLE UPPER BLADE SUPPORT AND COVER ASSY SCALE NTS		
DRAWN				
CHECKED	<i>AS</i>			
MFG. APPR.	<i>MD</i>			
APPROVED				
DE APPR.	N/A	DATE 09.07.28		
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8 7 6 5 4 3 2 1



RELEASED
2010-09-16

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.49 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL $\varnothing 0.250$ THRU B67-43001-173 WITH HOLE PATTERN OF B67-43001-75
- 10) MATCH DRILL $\varnothing 0.250$ THRU B67-43001-173 WITH HOLES IN ANGLE BRACKETS ON B67-43001-75

DESIGN	RW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. C
MFG APPR.		B67-43001-21	SHEET 2 OF 2
APPROVED	AS	TITLE	SCALE
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS
DATE	09.07.28	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

